



**PLUS®**  
HIGH EFFICIENCY  
GRAVITY FEED  
GUN/CUP

Order No. **110264** Model No. **GFG-670**

**Includes:**

- 1.2 mm, 1.3 mm, and 1.4 mm fluid tips
- 900cc aluminum cup with push-on lid
- HAV-511 high output air adjusting valve with gauge
- Spray gun lube, fluid filter, gun hook

EPA Compliant.  
Approved in most  
HVLP areas.



**NEW!**  
Anodized  
Finish

**PLUS® High Efficiency Gravity Feed Gun**

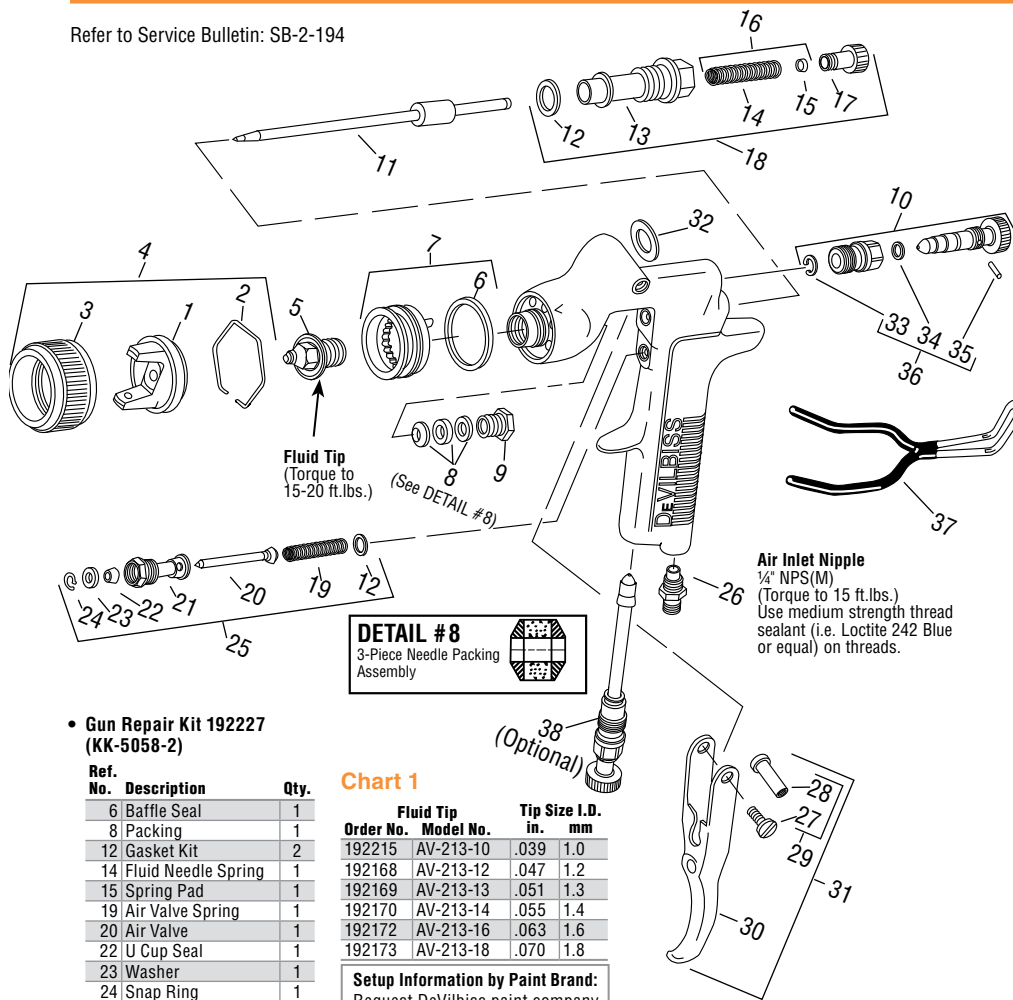
Order No. Model No.	Type	Fluid Tip (mm)	Inlet Pressure	Application
<b>110264 GFG-670</b>	HE	1.2 & 1.3	25–35 PSI	Base coats
			30–40 PSI	High solids clearcoats
	1.4	30–40 PSI	Single stages	
		30–40 PSI	Low solids clearcoats	
			30–40 PSI	Single stages

(Includes 1.2 mm, 1.3 mm, & 1.4 mm fluid tips)

**PLUS® Gravity Feed High Efficiency Air Cap**

#410 air cap	Primers, base coats, clearcoats, single stage and low VOC	Air Cap Pattern
Air Cap Order No. <b>192174</b>		<b>12½"</b>
Air Cap Model No. <b>AV-440-410</b>	30–40 PSI Inlet 9–11 CFM	
Fluid tips	<b>1.0 mm, 1.2 mm, 1.3 mm, 1.4 mm</b> (Included tip sizes shown in bold)	

Refer to Service Bulletin: SB-2-194



**• Gun Repair Kit 192227 (KK-5058-2)**

Ref. No.	Description	Qty.
6	Baffle Seal	1
8	Packing	1
12	Gasket Kit	2
14	Fluid Needle Spring	1
15	Spring Pad	1
19	Air Valve Spring	1
20	Air Valve	1
22	U Cup Seal	1
23	Washer	1
24	Snap Ring	1
32	Fluid Cup Gasket	1
33	Retaining Clip	1
34	Seal	1
35	Pin	1

**Chart 1**

Order No.	Fluid Tip Model No.	Tip Size I.D. in.	mm
192215	AV-213-10	.039	1.0
192168	AV-213-12	.047	1.2
192169	AV-213-13	.051	1.3
192170	AV-213-14	.055	1.4
192172	AV-213-16	.063	1.6
192173	AV-213-18	.070	1.8

**Setup Information by Paint Brand:**  
Request DeVilbiss paint company recommendation chart or consult your paint supplier specifications for the material being sprayed.

Ref. No.	Order No.	Model No.	Description	Ind. Parts Req.
1	—	—	#410 Air Cap	1
2	191972	JGA-156-K10	Spring Clip (Kit of 10)	1
3	192042	GTI-3	Air Cap Retaining Ring	1
4	192174	AV-440-410	#410 Air Cap and Retaining Ring	1
5	See Chart 1	See Chart 1	Fluid Tip	1
•6	192179	GTI-33-K5	Baffle Seal (Kit of 5)	1
7	192178	GTI-425	Baffle Assembly	1
•8	192109	JGA-4035-K5	Packing (Kit of 5)	1
9	190893	34411-122-K10	Packing Nut	1
10	192050	GTI-404	Spreader Valve	1
11	192054	GTI-413	Fluid Needle	1
•12	190161	JGS-72-K10	Gasket Kit (PTFE) (Kit of 10)	2
13	—	—	Body Bushing	1
•14	—	—	Fluid Needle Spring	1
•15	—	—	Spring Pad	1
16	190894	MBD-19-K10	Spring and Pad (Kit of 10)	1
17	192043	GTI-414	Needle Adjusting Screw	1
18	192139	KK-5059	Bushing, Spring, Pad and Knob Kit	1
•19	—	—	Air Valve Spring	1
•20	—	—	Air Valve	1
21	—	—	Air Valve Body	1
•22	—	—	U Cup Seal	1
•23	—	—	Washer	1
•24	—	—	Snap Ring	1
25	190780	JGS-449-1	Air Valve Assembly	1
26	190287	P-MB-51	Air Inlet Nipple 1/4" NPS(M)	1
27	—	—	Trigger Stud Screw	1
28	—	—	Trigger Stud	1
29	190889	JGS-478	Stud and Screw Kit	1
30	—	—	Trigger	1
31	191943	JGS-477-1	Trigger Stud, Screw Kit	1
•32	192151	KGP-13-K5	Cup Gasket (Kit of 5)	1
•33	—	—	Retaining Clip	1
•34	—	—	Seal	1
•35	—	—	Pin	1
36	192229	GTI-428-K5	Clip, Seal & Pin Kit (5 Each)	1
37	192219	—	Gun Holder, Coated	1
38	192228	GTI-415	Air Adjusting Valve (Optional)	1